# CAMEL

## **SYNTHETIC ENAMEL**

# **MA500-SERIES**

### **Product Introduction**

| RECOMMENDED USES | : | Suitable for interior and exterior wooden and metallic surfaces. |
|------------------|---|--|
| DESCRIPTION      | : | This fast drying synthetic enamel formulated for interior and    |
|                  |   | exterior application.  |
|                  |   | Good leveling property   |
|                  |   | High gloss   |
|                  |   | Ease of application  |
|                  |   | Fast drying time   |
| STANDARD PACKING | : | 18 lit.  |

#### **Technical Data**

| Technical Data      |   |  |
|---------------------|---|--|
| BASE RESIN          | : | Alkyd                                      |
| COLOR               | : | Tailor-made colors on request.             |
| FINISH              | : | Gloss                                      |
| CALCULATED COVERAGE | : | Approx. 19.8 sq. m/ ltr. @ 25 microns DFT. |
| DRYING TIME         | : |  |
| Touch Dry           | : | 4 hours                                    |
| Hard Dry            | : | 15hours                                    |
| Over coating@20°C   |   |  |
| Minimum             | : | 16 hours                                   |
| Maximum             | : | Indefinite.                                |

#### Notes:

- Product data is based on in-house testing methods modified from BS3900/ASTM.

  Content will be updated without prior notice.

  Surface preparation, application method and condition, etc. may affect product performance. We are not responsible for the performance, unless agreed in writing by us.

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### **Application**

| Application           |   |  |
|-----------------------|---|--|
| RECOMMENDED THINNER   | : | Camel Brand White Turpentine 206 or Camel Professional White       |
|                       |   | Turpentine CX316   |
| CLEANING SOLVENT      | : | Camel Brand White Turpentine 206 or Camel Professional White       |
|                       |   | Turpentine CX316   |
| METHOD OF APPLICATION | : |  |
| Recommended coats     | : | 2 coats.   |
| For Roller            | : | Ready for use, thinned if necessary.                               |
| For Brush             | : | Ready for use, thinned if necessary.                               |
| For Spray             | : | Ready for use, thinned if necessary                                |
|                       | : | Painting is recommended to carry out on fine day.                  |
|                       | : | Surfaces to be coated must be sound, clean, non-dusting, free from |
|                       |   | oil, grease, moisture and foreign particles. For recoating old     |
|                       |   | surfaces, all chalked and scaled materials must be removed before  |
|                       |   | painting.  |
|                       | : | Stir the paint well before use.                                    |
| SURFACE PREPARATION   | : |  |
| Galvanized steel      | : | Primer : "Camel" Water Borne GI Primer AR033                       |
|                       | : | Undercoat : "Camel" Enamel Undercoat 1891                          |
| Iron / Steel          | : | Primer : AquaPro Rust-Proof Metal Primer 103/                      |
|                       |   | Camel Water-borne GI Primer AR033                                  |
|                       | : | Undercoat : "Camel" Enamel Undercoat 1891                          |
| Wood                  | : | Primer : AquaPro Enamel Primer 113                                 |
|                       | : | Undercoat : "Camel" Enamel Undercoat 1891                          |

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### **Safety Precaution**

| Safety I recaution                |   |  |
|-----------------------------------|---|--|
| DANGEROUS GOODS<br>CLASSIFICATION | :                                       | Class 3  |
| SHELF-LIFE                        | :                                       | 24 months  |
| APPLICATION CONDITIONS            | : :                                     | Maintain temperature in areas to receive coatings at minimum 4 deg. C, during application and until coatings have cured.  Adequate ventilate areas where coating is being applied. Maintain a reasonably dust-free atmosphere for duration of works.  Protect adjacent surfaces not scheduled to receive coating from damage and overcoat.  Post 'Wet Coating' signs while work is in progress and while coating are curing. |
| OTHER CONSIDERATIONS              | : | Material to be delivered and stored in undamaged, original manufacturers' containers.  Keep container closed when not in use.  Stir the paint well before use.  Store at cool, dry place.  |
| HEALTH & SAFETY<br>PRECAUTIONS    | :                                       | Ingestion : Send the affected person to hospital or obtain medical attention immediately. Do not induce vomiting.  Skin contact : Flush immediately with water and remove  |
|                                   |   | contaminated clothing. Use soap if available. If irritation persists refer for medical attention.  Eye contact: Flush immediately with water and get medical care.  Inhalation: Remove the affected person to fresh air and obtain medical attention if rapid recovery does not occur.   |
| REGULATED PRODUCT CODE            | :                                       | Extreme High Gloss Coatings for Metal P10-03   |
| VOC CONTENT                       | :                                       | ≤420g/ltr  |

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