



AquaPro ANTI-CORROSIVE EPOXY PRIMER 133 series

"AquaPro Anti-corrosive Epoxy Primer" is specially formulated with excellent adhesion to different metal surfaces and a wide range of surfaces. It gives excellent build to the subsequent coating and forms a tough film of excellent chemical resistance, salt spray resistance and rust inhibition.

Usage	Suitable for different metal surfaces (includes ferrous, aluminum,
0	etc.) and also a wide range of surfaces.
Finish	Matt
Color	Red oxide
Packing	3 Liter (Two-piece-pack)
Advantages	√ Reinforce capability of topcoat
S	v Excellent adhesion
	√ High chemical resistance
	∨ Excellent durability
	√ Low VOC & low odour
Base Resin	Epoxy / Modified polyamide
Drying Time	
- Touch Dry	6 hour
- Hard Dry	8 hours
- Overcoating	Minimum 8 hours
Coverage	Around 26m ² /ltr. @20 microns dry film thickness per coat
	Actual coverage depends on surface conditions and also application
	conditions.
Shelf Life	12 months
Application Method	Mix Pack A (paint) with Pack B (hardener) in the ratio of 2: 1 by
	volume, stir thoroughly and allow 10 minutes induction time.
	Once the cans are opened, Pack A and Pack B should be mixed as
	soon as possible. Otherwise, the Pack B (hardener) would be spoiled
	by the moisture content in the air.
	The mixture should also be used within 1.5 hours.
	Ready-to-use after thinning with clear water and stirring
Recommended No. of coat	thoroughly. 1 coats
Thinning Ratio	1 Coats
- Brush/Roller	Dilute 10 parts of the paint with around 1 to 2 parts of clear water
- Drusty Kotter	(10-20%)
	(10-20 /0)

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Application

1. Surfaces to be coated must be sound, clean, free from dust, rust,



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	oil, grease, moisture and foreign matters. For recoating old surfaces, all chalked and scaled materials must be removed before painting.
	2. Stir the paint well before use.
	3. If the mixture thickens or spoils, do not thin. Properly throw it away. Mix fresh materials again for new paint.
	4. The product would be cured to maximum chemical resistance
	in 7-8 days.
Conditions	 Maintain temperature in areas to receive coatings at minimum
	10°C during application and until coatings have cured.
	 Avoid applying the product when relative humidity above 85%.
	 Adequately ventilate areas where coatings are being applied.
	Maintain a reasonably dust-free atmosphere for duration of
	work.
	- Protect adjacent surfaces not scheduled to receive coatings from
	damage and overcoat.
	- Post "Wet Coating" signs while work is in progress and while
	coatings are curing.
	 Material to be delivered and stored in undamaged, original
	manufacturers' containers.
	 Keep container closed when not in use
	 Store at cool, dry place. Store above freezing point.
Health & Safety Precautions	
- Ingestion	
	Send the affected person to hospital or obtain medical attention
- Eye contact	immediately. Do not induce vomiting.
- Skin contact	Flush immediately with water and get medical care.
	Flush immediately with water and remove contaminated clothing.
	If irritation persists, refer for medical attention.
– Inhalation	Remove the affected person to fresh air and obtain medical
	attention if rapid recovery does not occur.

Type of Regulated Paint under the Air Pollution Control (Volatile Organic Compounds) Regulation of Hong Kong: Primers, Sealers and Undercoaters P10-11

VOC content (ready to use): Not exceeding 200gm/Liter

NOTES

- Product data is based on in-house testing methods modified from BS3900/ASTM.
- Content will be updated without prior notice.
- Surface preparation, application method and condition, etc. may affect product performance. We are not responsible for the performance, unless agreed in writing by us.

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